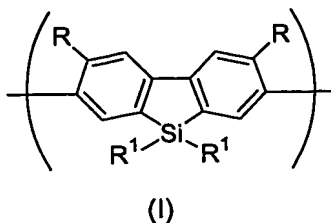


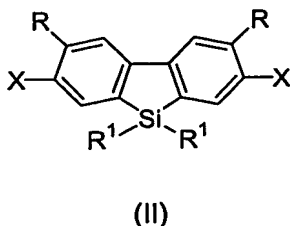
## Claims

- 1) A polymer comprising an optionally substituted repeat unit of formula (I):



wherein each R is the same or different and represents H or an electron withdrawing group; and each R<sup>1</sup> is the same or different and represents a substituent.

- 2) A polymer according to claim 1 wherein at least one R<sup>1</sup> is a solubilising group.
- 3) A polymer according to claim 1 or 2 wherein each R<sup>1</sup> is the same or different and is independently selected from the group consisting of optionally substituted C<sub>1-20</sub> alkyl, C<sub>1-20</sub> alkoxy, aryl and heteroaryl.
- 4) A polymer according to any preceding claim comprising an optionally substituted aryl or heteroaryl second repeat unit.
- 5) A monomer comprising a repeat unit of formula (II):

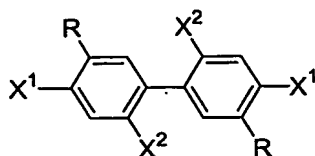


wherein R and R<sup>1</sup> are as defined in any one of claims 1-3 and each X independently represents a polymerisable group.

- 6) A monomer according to claim 5 wherein each X is the same or different and is selected from the group consisting of boronic acid groups, boronic ester groups, borane groups and halide functional groups.

- 7) A method of forming a polymer comprising the step of polymerising a monomer according to claim 5 or 6.
- 8) A method according to claim 7 wherein each X is the same or different and is a halide functional group, and the polymerisation is performed in the presence of a nickel complex catalyst.
- 9) A method according to claim 7 comprising the step of polymerising:
  - (a) a monomer of formula (II) wherein each X is a boron the same or different and is a boron derivative functional group selected from a boronic acid, a boronic ester and a borane, and an aromatic monomer having at least two reactive halide functional groups; or
  - (b) a monomer of formula (II) wherein each X is the same or different and is a reactive halide functional group, and an aromatic monomer having at least two boron derivative functional group selected from a boronic acid, a boronic ester and a borane; or
  - (c) a monomer of formula (II) wherein one X is a reactive halide functional group and the other X is a boron derivative functional group selected from a boronic acid, a boronic ester and a borane,wherein the reaction mixture comprises a catalytic amount of a palladium catalyst suitable for catalysing the polymerisation of the aromatic monomers, and a base in an amount sufficient to convert the boron derivative functional groups into boronate anionic groups.
- 10) An optical device comprising a polymer according to any one of claims 1-4.
- 11) An optical device according to claim 10 comprising an anode, a cathode and a layer of the polymer according any one of claims 1-4 located between the anode and the cathode.
- 12) An optical device according to claim 11 that is an electroluminescent device.
- 13) A switching device comprising a polymer according to any one of claims 1-4.
- 14) A switching device according to claim 13 that is a thin film transistor.

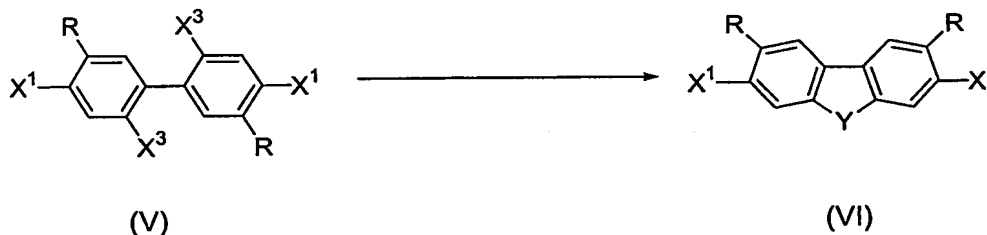
- 15) An optionally substituted compound of formula (IV):



(IV)

wherein R is as defined in any one of claims 1-3; each  $X^1$  and each  $X^2$  are the same or different and represent a leaving group capable of participating in a transmetallation reaction and  $X^2$  has an electronegativity less than that of  $X^1$ .

- 16) Preferably, each  $X^1$  and  $X^2$  is independently a halogen.
- 17) A method of forming a monomer of formula (VI) from a compound of formula (V) according to the following scheme::



wherein the method comprises reacting the compound of formula (V) with a transmetallating agent followed by reaction with a compound of formula LG-Y-LG, wherein  $X^1$  and R are as defined in claim 15; each  $X^3$  is the same or different and represents a leaving group capable of participating in a transmetallation having an electronegativity less than or the same as that of  $X^1$ ; Y represents a divalent residue comprising a backbone of 1-3 atoms; and each LG is the same or different and represents a leaving group.

- 18) A method according to claim 17 wherein Y comprises a single atom in its backbone selected from the group consisting of  $-CR^3_2-$ ,  $-SiR^3_2-$ ,  $-NR^3-$ ,  $-PR^3-$ ,  $-GeR^3_2-$ ,  $-SnR^3_2-$ , O and S, wherein  $R^3$  is selected from the group consisting of optionally substituted alkyl, alkoxy, aryl and heteroaryl.

- 19) A method according to claim 17 or 18 wherein each  $X^3$  is the same or different and has an electronegativity less than that of  $X^1$ .
- 20) A method according to any one of claims 17-19 wherein each LG is the same or different and is a halogen.
- 21) A method according to any one of claims 17-20 wherein the transmetallating agent is a compound of formula  $R^4-M$  wherein  $R^4$  is alkyl or aryl and M is a metal.
- 22) A polymer comprising an optionally substituted first repeat unit of formula (VII):

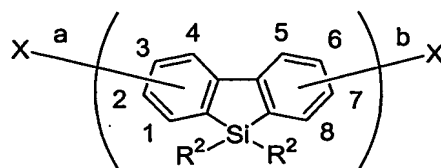


(VII)

wherein each  $R^2$  is the same or different and represents a substituent; the  $R^2$  groups may be linked to form a ring; and bond (a) is not linked to the 2-position of the repeat unit of formula (VII).

- 23) A polymer according to claim 22 wherein bond (b) is not bound to the 7-position of the repeat unit of formula (VII).
- 24) A polymer according to claim 22 or 23 wherein bond (a) is bound to the 3-position of the repeat unit of formula (VII).
- 25) A polymer according to any one of claims 22-24 wherein bond (b) is bound to the 6-position of the repeat unit of formula (VII).
- 26) A polymer according to any one of claims 22-25 wherein at least one  $R^2$  is a solubilising group.
- 27) A polymer according to any one of claims 22-26 wherein each  $R^2$  is the same or different and is selected from the group consisting of optionally substituted  $C_{1-20}$  alkyl,  $C_{1-20}$  alkoxy, aryl and heteroaryl, preferably a  $C_{4-10}$  alkyl, more preferably n-hexyl or n-octyl.

- 28) A polymer according to any one of claims 22-27 wherein the polymer comprises an optionally substituted aryl or heteroaryl second repeat unit.
- 29) An optionally substituted monomer of formula (VIII):



(VIII)

wherein each  $R^2$  is as defined in claim 22, 26, or 27; each X is as defined in claim 5 or 6 and at least one X is not linked to the 2-position of the repeat unit of formula (VIII).

- 30) An electroluminescent device comprising an anode, a cathode and an electroluminescent layer located between the anode and cathode wherein the electroluminescent layer comprises a polymeric host material comprising an optionally substituted first repeat unit of formula (IX) and a luminescent dopant

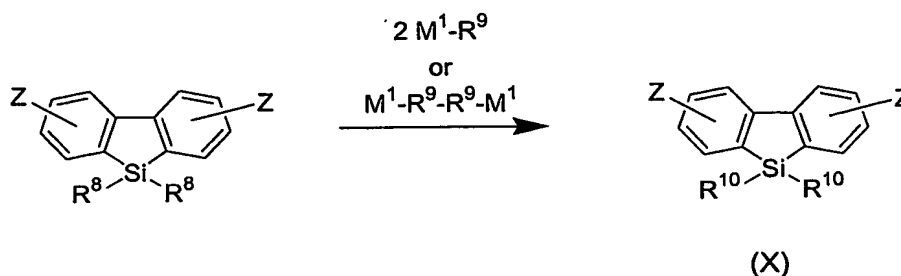


(IX)

wherein  $R^1$  is as defined in any one of claims 1-3.

- 31) An electroluminescent device according to claim 30 wherein the repeat unit of formula (IX) is linked through its 3- and 6- positions.
- 32) An electroluminescent device according to claim 30 or 31 wherein the polymeric host material comprises a second repeat unit
- 33) An electroluminescent device according to any one of claims 30-32 wherein the second repeat unit comprises a hole transporting material.

- 34) An electroluminescent device according to any one of claims 30-33 wherein the luminescent dopant is phosphorescent.
- 35) A method of forming an optionally substituted compound of formula (X) according to the following process:



wherein each  $\text{R}^8$  is independently selected from the group consisting of  $\text{C}_{1-20}$  alkyl and aryl; each  $\text{R}^9$  is different from  $\text{R}^8$  and is independently selected from the group consisting of  $\text{C}_{1-20}$  alkyl, aryl and heteroaryl;  $\text{M}^1$  is a metal; and Z is a reactive group capable of undergoing reaction with  $\text{M}^1\text{-R}^9$ .

- 36) A method according to claim 35 wherein  $\text{M}^1$  is lithium.
- 37) A method according to claim 35 wherein  $\text{R}^8$  is methyl
- 38) A method according to claim 35 wherein Z is trialkylsilyl, more preferably trimethylsilyl.
- 39) A method according to claim 35 wherein, in the case of reaction with  $\text{M}^1\text{-R}^9$ , the two groups  $\text{R}^{10}$  are not linked to form a ring.